

Finished products

Finished products made from non-ferrous metals or steel are supplied ready for installation as per customers' samples and drawings as well as according to DIN and ISO standards. Your specification is converted into an optimum production result, regardless of whether single components, small, medium-sized or large batches are required.

Constant dimensional control during manufacture and

a painstaking final checking procedure ensure constant high quality.

Your benefit:

Production bottlenecks and keeping excessive stock can be avoided if you purchase your series parts or single components from us.

Prices and delivery times on request!

Processing possibilities offered by Bornebusch:

Cycle-controlled turning:

 Max. turning length: 	2000 mm
 Max. turning diameter: 	270 mm

Conventional turning:

•	Height above machine bed:	315 mm
•	Max. turning length:	1500 mm
•	Max. turning diameter:	440 mm

CNC turning:

Using driven tools, with automatic rod loaders up to a diameter of 50 mm

 Max. turning length: 	1000 mm
Max. turning diameter:	560 mm

CNC milling:

Vertical machining centres up to	X=1800 / Y=850 / Z=850
1 NC-milling machine	X=1100 / Y=700 / Z=350

Eroding:

EDM machine:	X=450 / Y=750 / Z=300

Boring machine:

NC boring machine: X	=1600 / Y=1200 / Z=1600
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Grinding:

Surface grinding machine:	600 x 400 mm
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By close cooperation with our partners we are able to offer and to produce larger dimensions which will come up to your expectation.

Sawing:

We perform job sawing using two high-performance belt-sawing machines (all materials):

- 2-column guide
- NC control
- Double vice
- Sawing feed control
- Both side opening of the advance vice
- Short remaining piece (up to 50 mm in automatic operation)
- Cutting areas
- Round up to a diameter of 380 mm
 - a) Square up to 380 x 380 mm
 - b) Rectangle up to 400x 380 mm

Also for other sizes we have reliable partners and the possibility of meeting your requests reliably in a short time.









